

BELZONA REPAIRS WORN OUT FAN SHAFT

ID: 7877



PROBLEM

Deeply worn out due to abrasion in Fan shaft due to abrasion and bearing seizure which prevented the equipment from operating efficiently.

APPLICATION SITUATION

A Fan shaft had failed due to abrasion from the process, and the bearings had seized in service.

APPLICATION METHOD

The application was carried out in accordance with a modified version of Belzona Know-How System Leaflet MPT-2 for rebuilding damaged shafts using forming techniques. The area was prepared using a disk grinder to roughen the surface and to make a cross-hatching pattern on the surface. A coat of Belzona 9411 was applied to the inside of the formers, and the edges where material will be pushed out. Belzona 1111 was applied to the shaft and covered the entire area using a brush and the mixing spatula to apply the product. Also, the inside of the formers were covered and evenly spread. The formers were clamped to the shaft. Once Belzona 1111 had cured the former was removed.

BELZONA FACTS

This shaft forming process saves the customer from large removal and replacement costs. The durable, proven solution provides an immediate solution, avoiding extended downtime.

INDUSTRY

General Industry

LOCATION

Egypt

APPLICATION DATE

March 2012

PRODUCTS

Belzona 1111 (Super Metal)
Belzona 9411 (Release Agent)

SUBSTRATE

Steel

PHOTOS

General view of the fan shaft.

Wear area in fan shaft.

Fabricated former to get the required dimensions.

Application complete.

For more examples of Belzona Know-How in Action, please visit khia.belzona.com

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under an ISO 9001 Registered
Quality Management System.

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